












Date: Tuesday, 06/02/2007 10:38:30 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LEG
Job Number	: 30667	Part Number	: D35231
Estimate Number	: 12511	Drawing Number	: D3523 UNDER REVIEW HAI
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 06/02/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 13/02/2007
Previous Run	: N/A	Qty:	1
Written By	:	Um:	Each
Checked & Approved By	:		
Comment	: Est Rev: A New Issue 06-08-21 EC		
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R1000	ROUND BAR 1.00"	
			
Comment: Qty.: 0.1218 f(s)/Unit Total : 0.1218 f(s) 6061-T6 round bar 1.00" (M6061T6 round bar 1.00") Batch: <u>M18147</u>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
			
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA & dwg D3523			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK			
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
			
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1			

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Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M1100700



(1x)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

M-R/

07/02/06

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

GIVE TO SIAN

chk To
00002

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

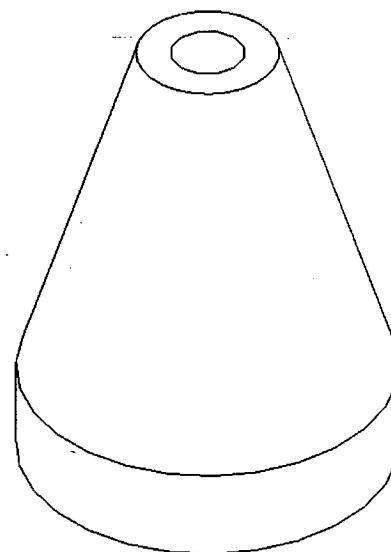
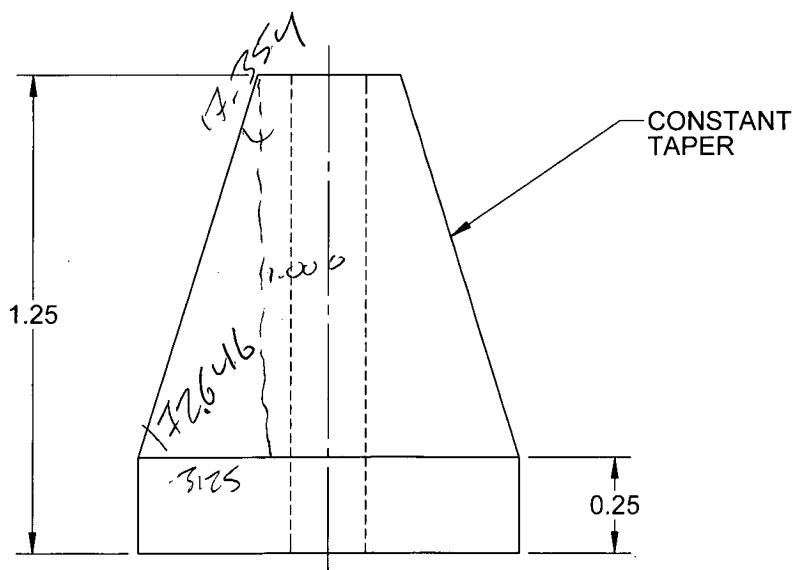
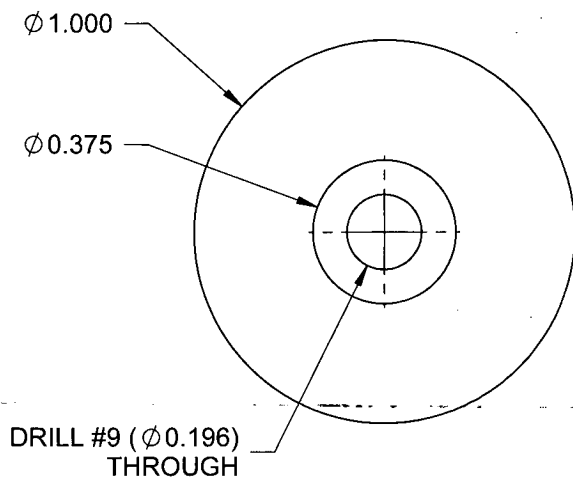
Job Completion



U 07.02.07

REFERENCE ONLY

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3523	REV. A SHEET 1 OF 1
DATE 07.01.10	TITLE LEG		SCALE 2:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



D3523-1 LEG

NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6/T651/T6510/T6511/T62 ROUND BAR PER QQ-A-225/8 OR AMS 4115/4116/4117/4128 OR QQ-A-200/8 OR AMS 4160 (REF DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.005 TO 0.015

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